# MATERIALS MANAGEMENT DIVISION FOUNDRY FORGE PLANT

# HEAVY ENGINEERING CORPORATION LIMITED

(A Govt. of India Enterprise) P.O. Dhurwa, Ranchi - 834 004

No. PUR/FFP/2011/320080/03/2928	dated, 05.11.2011
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M/s	

#### Dear Sirs.

We request you to submit your most competitive offer for the following items/services as per the given schedule:

#### **ENQUIRY SCHEDULE**

SI.	Description of Stores	Unit	Quantity	Remarks
No				
1	Phenolic Resin	MT	09 MT	Material will be procured
2	Catalyst	MT	3.60 MT	in phases as per our requirement.

Schedule of Tender receipt: 24 /11 / 2011 upto 01.00 pm Opening of Tender: 24 / 11 / 2011 upto 03.00 pm

## Specifications of thre Resin with proportionate Qty. of Catalyst:-

(i) Viscovisity at 30°C : 40-50 Sec (ii) Density: 1.15 – 1.22 gm/cc (iii) pH value: 5.5 – 6.2 (iv) Free Formaldehyde: 0.15 (Max) (v) Gas content of sand mix with 2% Resin: 16-20ml/gm. (vi) Addition Rate – Resin: 1.8- 2% by Wt. of Sand Catalyst: 30 – 50 % as ambient temp.

## Physical Properties:-.

- (i) Bench life: 15 minutes (Min) (ii) Setting Time: 45 – 60 minutes,
- (iii) Compressive Strength: After 15 Hrs. 10 Kg/cm (Min), After 4 Hrs.: 17 Kg/cm (Min) After 24 Hrs.: 30Kg/cm (Min)
- (iv) Shelf life: 8 Weeks (Min)

### **Prerequisites**

- Tenders must be submitted in sealed cover with TENDER NO., DUE DATE and VALIDITY PERIOD of the Offer super scribed on it, failing which the Tenders may be ignored.
- 2. The firm must keep Validity Period of the offer as mentioned in Sl.No. 3 below in NOTE.
- 3. Earnest Money (EM) to the extent of 2% of the total value will have to be deposited by Demand Draft (DD) on State Bank of India, Hatia Branch, Ranchi in favour of Heavy Engineering Corporation Limited, Ranchi – 834 004. Draft of any other Bank or Branch of State Bank of India shall not be valid. EM may be exempted in case firms registered with HEC Ltd. or SSI Units or registered with NSIC for which they have to submit the documentary proof.
- 4. Offers to be submitted in Single part bid.
- 5. Both the materials Phenolic Resin& Catalyst will be procured from one source.

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#### NOTE:

- 1. It is not binding on the corporation to place order for total quantity on the technically suitable L1 firm. The corporation reserves the right to distribute the quantity between two or more firms; if required.
- 2. The rate quoted shall be inclusive of all packing, forwarding and freight charges.
- 3. a) The Price quoted by the firm should be exclusive of Sales Tax. The rate and nature of Sales Tax applicable at the time of tender should be shown separately. Sales Tax shall be payable to the firm at the rate at which it is liable to be assessed or actually been assessed on the date of supply, provided the transaction of sale is legally liable to Sales Tax and within the Delivery Period (DP). Any change on the Taxes & Duty structure beyond the DP shall not be considered by HEC Ltd.
  - b) Price should be quoted exclusive of Excise Duty (ED). The amount and rate must be specifically mentioned. In case ED is inclusive, the amount or rate must be indicated separately in the offer, otherwise, the offer may not be considered.
- 4. **Validity of offer:** The rates quoted must be firm and the offers made must remain valid for acceptance for 90 days from the date of opening of the tender. Delivery date offered must be specified and guaranteed.
- 5. Quotations erased or overwritten are likely to be rejected unless all corrections are authentic with the signature of the tenderer(S).
- 6. Conditional offers are liable to be rejected.
- 7. Your quoted rate should be FOR FFP Stores basis.
- 8. Inspection Clause: Supplies may be subject to inspection by our Inspection wing or by Inspection. Agencies as prescribed by us.
- 9. Full particulars, i.e. Specifications, Literatures (Brochures/pamphlets), Drawings, etc. as applicable or it is specifically asked for may have to be submitted along with the quotation. The Brand and Maker's name must also be indicated in the offer.
- 10. **Delayed/Late Tender**: There is no obligation on our part to accept the delayed/late tender received after the due date of opening and these are liable to be summarily rejected.
- 11. Income Tax Clearance Certificate: All tenderers shall submit an Income Tax Clearance Certificate along with their tender, duly countersigned by the Income Tax Officer of the Circle concerned under the seal of the Office. Copy of the Permanent Account Number (PAN) of the Income Tax shall have to be enclosed along with the bid.
- 12. The Corporation does not pledge to accept the lowest <u>or</u> any tender. It reserves the right to accept the whole <u>or</u> any part of the tender <u>or</u> portion of the quantity offered and shall supply the same at the rate quoted.
- 13. The rates quoted shall also be inclusive of embossing on the material. The Ownership, namely FFP should be at a predominant place of the material to a size/thickness upon the volume of the material.
- 14. Order placed as a result of this tender shall be subject to the GENERAL TERMS & CONDITIONS of the Contract of the Corporation, which can be downloaded from our website: <a href="www.hecltd.com">www.hecltd.com</a>
- 15. Full payment shall be made **after 60 days** of the receipt of supplies at the destination, conforming to inspection clause.
- 16. Corporation reserves the right at any time to call for and examine the Books of Accounts and any other documents and papers of the firm for the purpose of ascertaining whether any excess payments have been made or the firm is likely to receive undue benefit out of execution of the particular Contract.
- 17. <u>Security Deposits (SD)</u>: In the event of Contract materializing, successful tenderer(s) shall have to deposit SD equal to 5% of the value of the Contract within the stipulated period, failing which the Contract shall be liable to be cancelled at the risks and expenses of the suppliers.
- **18.** Delivery: Timely Delivery is the essence of the Contract and the delivery must be completed not later than the dates specified therein, otherwise following Clauses shall be applicable:
  - a) Liquidated Damage (LD). Clause -: The purchase shall recover a sum of 0.5% per week (completed week) of the price of the stores, up to a maximum 10% as LD which the Contractor has failed to deliver as aforesaid.
  - b) Risk Purchase: The purchaser may procure the undelivered stores/similar items from elsewhere, without notice to the supplier and at his without cancelling the contract in respect of the consignment not yet due for delivery. c) Cancellation of Contract: In above case, the Contract may be cancelled or a portion thereof.
- 19. For vendor registration, the tenderers may approach Central Purchase / HMBP, HEC Ltd; Ranchi-4. The registration form can also be downloaded from our website <a href="www.hecltd.com">www.hecltd.com</a> and the filled form may be sent with requisite fee to Sr. Dy. G.M./Central Purchase / HMBP / HEC Ltd, Dhurwa, Ranchi-834 004.
- 20. Please furnish credentials Purchase order copies received from reputed firms may please be submitted for our verification, if required.

(N. K. Jha) Sr. Manager(Purchase)/FFP Phone No.: 0651-2400426 Fax No.: 0651-2401323